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(FILE 'HOME' ENTERED AT 14:11:02 ON 30 SEP 2000)

L1 FILE 'REGISTRY' ENTERED AT 14:11:06 ON 30 SEP 2000
382 (0<PB AND 95<CU)/MAC

L2 FILE 'HCA' ENTERED AT 14:12:05 ON 30 SEP 2000
1088 L1
L3 299 L2 AND (COPPER OR CU) AND (LEAD OR PB)
L4 17 L3 AND HEAT? AND CAST?
SELECT IPC
L4 1 2 3 5 7 9 12 16
L5 401696 E1-18

L6 FILE 'REGISTRY' ENTERED AT 14:21:51 ON 30 SEP 2000
120 (0<PB<0.6 AND 99<CU)/MAC

L7 FILE 'HCA' ENTERED AT 14:22:53 ON 30 SEP 2000
121 L6 AND (COPPER OR CU) AND (LEAD OR PB)
L8 97 L7 AND PB
SAVE L8 HCA/A
L9 16 L8 AND CAST?
SELECT L9 IPC 1 2 3 7 8 14
L10 256238 E19-26
E GUIXA JOSE/IN,AU
L11 1 E2
E GARCIA MIQUEL/IN,AU
E GARCIA M/IN,AU
L12 379 E4-12
E ESPIELL FERRAN/IN,AU
L13 27 E2-4
E FERNANDEZ MIQUEL/IN,AU
E ESPARDUCER ARACELI/IN,AU
L14 1 E2
E SEGAMA MERCE/IN,AU
E SEGAMA M/IN,AU
E CHIMENOS J/IN,AU
L15 10 E5
L16 256652 L15 OR L14 OR L13 OR L12 OR L11 OR L10 OR L9
L17 256645 L15 OR L14 OR L13 OR L12 OR L11 OR L10
L18 407 L15 OR L14 OR L13 OR L12 OR L11
L19 4 L18 AND (COPPER OR CU) AND (LEAD OR PB)

L20 FILE 'WPIDS' ENTERED AT 14:38:21 ON 30 SEP 2000
193 L10 AND (COPPER OR CU) AND (LEAD OR PB) AND CAST?
L21 0 L20 AND (HEAT? 20W CAST?)
L22 74 L20 AND HEAT? AND CAST?

AN 129:164740 HCA
 TI **Copper** alloy articles having improved blanking workability for
 electric and electronic devices and their manufacture
 IN Eguchi, Tatsuhiko; Hirai, Takao; Kojima, Manabu
 PA Furukawa Electric Co., Ltd., Japan
 SO Jpn. Kokai Tokkyo Koho, 17 pp.
 CODEN: JKXXAF
 DT Patent
 LA Japanese
 FAN.CNT 1

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	JP 10195562	A2	19980728	JP 1997-1802	19970109
AB	<p>The Cu alloy articles contain 0.002-0.5% of Pb, Bi, Ca, Sr, Ba, and/or Te. The following alloy articles contg. 0.002-0.5% of Pb, Bi, Ca, Sr, Ba, and/or Te are also claimed: (1) Cu-Zn alloys, (2) Cu-Zr alloys having Zr content 0.02-0.2%, (3) Cu-Sn alloys, (4) Cu-Sn-Ni alloys, (5) Cu-Sn-Ni-P alloys contg. Sn 1.5-2.5, Ni 0.1-0.3, and P .1toeq.0.15%, (6) Cu-Fe alloys, (7) Cu-Fe-P alloys having Fe content 0.02-0.5% and P content 0.01-0.2%, (8) Cu-Fe-Zn-P alloys contg. Fe 1.0-2.6, Zn 0.05-2.0, and P 0.015-0.15%, (9) Cu-Cr alloys, or (10) Cu-Cr-Zr alloys. The title articles are manufd. by casting, hot-working, and cold-working the alloys having the above compns. at the following conditions: (a) cooling rate in casting .gtoreq.5.degree./s, (b) hot-working at 700-1000.degree., (c) rapid-cooling after hot-working at rate .gtoreq.10.degree./s, and (d) heating at 300-600.degree. for 30 s to 6 h during cold-working. The microalloying elements form compds. dispersed in the Cu matrixes, resulting in improved workability in blanking of the alloy articles.</p>				

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1088 L1
L3 299 L2 AND (COPPER OR CU) AND (LEAD OR PB)
L4 17 L3 AND HEAT? AND CAST?

AN 130:128649 HCA
 TI Rare earth-containing copper having high electric conductivity and its manufacture
 IN Li, Renchun; Chen, Xinguo; Liao, Lejie; Yuan, Jiang
 PA Gannan Casting and Forging Plant, Jiangxi Province, Peop. Rep. China
 SO Faming Zhuanli Shenqing Gongkai Shuomingshu, 5 pp.
 CODEN: CNXXEV
 DT Patent
 LA Chinese
 FAN.CNT 1

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	CN 1121534	A	19960501	CN 1995-104151	19950427
AB	The title Cu contains Cu .gtoreq.99.756, rare earth metals 0.09-0.15, and impurities Bi, Sb, As, and Sn .ltoreq.0.002, Fe, Pb, S and Zn 0.005, Ni .ltoreq.0.006, and O .ltoreq.0.060%. The Cu is manufd. by refining a mixt. of 70-80% electrolytic Cu and 20-30% red Cu in a reducing atm. with slagging first at 1150.degree. and then at 1200.degree. by using glass and chloride as flux, adding preheated rare earth alloy to the molten Cu by pressing, casting at 1150-1170.degree. in a mold preheated to 80-100.degree., and heat treating by holding at 800 .+- 10.degree. for 1-1.5 h. The manufd. rare earth-contg. Cu has an elec. cond. 96-98% IACS, softening temp. .gtoreq.280.degree., and tensile strength 450 MPa.				

AN 129:7375 HCA
 TI **Copper** alloy sheets and their manufacture for electronic equipment
 IN Hirai, Takao; Eguchi, Tatsuhiko
 PA Furukawa Electric Co., Ltd., Japan
 SO Jpn. Kokai Tokkyo Koho, 12 pp.
 CODEN: JKXXAF
 DT Patent
 LA Japanese
 FAN.CNT 1

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
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PI	JP 10110228	A2	19980428	JP 1997-129582	19970520
PRAI	JP 1996-214685		19960814		
AB	<p>The Cu alloy sheets contain Ni 0.4-4.0, Si 0.1-1.0, .gtoreq.1 of Zn 0.05-1.5, Mg 0.01-0.5, Mn 0.01-0.5, and Ag 0.001-0.3 but 0.001-1.5 as sum, .gtoreq.1 of Pb, Bi, In, Sb, Ca, Te, P, Ba, and rare earth element 0.002-0.2, and S and O2 <0.005% each, and the size of Cu alloy crystd. materials or ppts. is <3 .mu.m while the grain size <10 .mu.m. Cu alloy having the above compn. is cast at a cooling rate of .gtoreq.5.degree./s to obtain ingots, heated to 800-950.degree., hot worked, quenched at .gtoreq.10.degree./s, and at least once cold rolled with heat treatment at 350-550.degree. for 10 min-24 h to obtain Cu alloy sheets suitable for making electronic equipment such as lead frame.</p>				

AN 124:349857 HCA
TI **Copper** bearing alloy and manufacture of steel composite having
this alloy
IN Laschimke, Ralf; Burger, Maria
PA Fuerstlich Hohenzollernsche Werke Laucherthal Gmbh und Co., Germany
SO Ger. Offen., 5 pp.
CODEN: GWXXBX
DT Patent
LA German
FAN.CNT 1

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	DE 4437565	A1	19960425	DE 1994-4437565	19941020
AB	The Cu alloy contains Pb 0.15-25, Ni 0.5-4.5, and Si 0.1-1.5%; Pb 10-20, Ni 2-4.5, and Si 0.5-1.2%; or Pb 15-18, Ni 3-4.5, and Si 1%. The Ni:Si wt. ratio in the alloy is 4-4.5				

and

esp. 4.2. The alloy is centrifugally **cast** on steel blank inductively **heated** to 940-1050.degree., and the **cast** part is hardened by slow cooling, **heating** at 450-600.degree. for 30-90 min, or by nitriding.

AN 106:22014 HCA
TI **Copper** alloys
IN Yamashita, Masao
PA Komatsu, Ltd., Japan
SO Jpn. Kokai Tokkyo Koho, 4 pp.
CODEN: JKXXAF
DT Patent
LA Japanese

FAN.CNT 1

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
	-----	----	-----	-----	-----
PI	JP 61127838	A2	19860616	JP 1984-248820	19841127
AB	The Cu alloys contain 0.3-10.0 Zr and 0.2-10.0% Pb . The alloys have high m.p. and thermal cond., good fitting with the counterpart, and suitable hardness, and are useful as sliding bearings. Thus, a Cu alloy contg. 3 Zr and 1% Pb was melted, cast , soln. heat treated at 890.degree. for 1 h, and aged at 500.degree. to contain granular pptd. crystals and show Vickers hardness 95. Two Cu alloy plates were simultaneously contacted with a SUT 2 plate (diam. 130 mm), and a sliding test was carried out				

with

an engine oil lubricant to show seizure surface pressure 160 kg/cm2, vs. 80 kg/cm2 for a conventional high-strength brass composed of **Cu** 63.3, Zn 33.0, Mn 2.3, **Pb** 0.5, and Si 0.9%.

AN 104:211446 HCA
 TI High-strength **copper** alloys having electric conductivity
 IN Miyashita, Hirohito; Kamio, Morinori; Tsuji, Masahiro
 PA Nippon Mining Co., Ltd., Japan
 SO Jpn. Kokai Tokkyo Koho, 4 pp.
 CODEN: JKXXAF

DT Patent
 LA Japanese

FAN.CNT 1

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	JP 60245752	A2	19851205	JP 1984-101722	19840522
AB	<p>The elec. conductive Cu alloys contain Sn 0.8-4.0, P 0.01-0.4, Fe 0.05-1.0, and .gtoreq.1 of Al, Hf, Be, Mo, Te, Pb, Co, Zr, Nb, B, Mg, Mn, Si, Sb, Ti, In, and/or As 0.01-1.0, with O impurity .ltoreq.0.0020%. The alloys have a high thermal cond., heat resistance, workability, coating adhesion, and corrosion resistance, and they are useful for lead frames of semiconductor devices or conductive spring parts. Thus, Cu alloy contg. Sn 1.0, P 0.04, Fe 0.08, Al 0.10, Hf 0.10, and O 0.0012% was induction melted, cast, and hot-rolled at 800.degree. into plate 4 mm thick. The plate was surface ground, cold-rolled into a sheet 1.0 mm thick, annealed at 500.degree., and cold-rolled into a sheet 0.8 mm thick. Elec. cond.</p>				

of

sheet was 39% IACS, tensile strength 42.4 kg/mm2, elongation 11%, and softening point 460.degree.. The sheet showed a good solderability, and no blistering after coating with Ag 3.mu. thick.

AN 90:173115 HCA
TI Fine **copper** alloy wire for electric conductor
IN Komata, Kenichi; Inoue, Sadao; Uno, Naoki
PA Furukawa Electric Co., Ltd., Japan
SO Jpn. Kokai Tokkyo Koho, 3 pp.
CODEN: JKXXAF
DT Patent
LA Japanese

FAN.CNT 1

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
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PI	JP 53140223	A2	19781207	JP 1977-55049	19770513
	JP 60049706	B4	19851105		

AB **Cast Cu** contg. 0.006-0.1% **Pb** is hot rolled, **heated** to 800-950.degree., water quenched, and drawn to .1toreq.0.2 mm wire. Thus, a 50 kg ingot of **Cu-0.07%Pb** [70047-52-8] was hot rolled at 850.degree. to 8 mm diam., water-quenched, pickled, drawn to 2 mm, **heated** at 450.degree. in Ar, drawn to 0.08 mm, and annealed 2 h at 450.degree. in Ar. Two drawing breaks occurred in 40 kg of alloy, and the elec. cond. was 98.1% IACS, compared to 16 and 96.5% for **Cu-0.15% Pb**.

AN 127:22028 HCA
TI **Copper** alloys for electronic apparatus and their manufacture
IN Eguchi, Tatsuhiko; Hirai, Takao; Miyauchi, Michio
PA Furukawa Electric Co., Ltd., Japan
SO Jpn. Kokai Tokkyo Koho, 9 pp.

CODEN: JKXXAF

DT Patent

LA Japanese

FAN.CNT 1

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	JP 09078162	A2	19970325	JP 1996-2768	19960111
PRAI	JP 1995-173700		19950710		

AB The title **Cu** alloys contain Cr 0.1-0.4, Sn 0.05-2, Zn 0.05-2, **Pb** and/or Ca total 0.005-0.2, P < 0.01, S < 0.005 and O2 < 0.005%; size of crystd. or pptd. substances < 3 .mu.m, and grain size < 5 .mu.m. Optionally, the **Cu** alloys may also contain Zr 0.01-0.2%. The **Cu** alloys for electronic app. are manufd. by **casting** the above stated **Cu** alloys at cooling speed .gtoreq. 5.degree./s, hot working at 850-1000.degree., cooling at cooling speed .gtoreq. 10.degree./s, cold working at draft .gtoreq. 80%, heat treating at 400-500.degree. for 10 min to 24 h, cold working at draft .ltoreq. 50%, and final heat treating at 300-600.degree. for 10 min to 12 h in order. The **Cu** alloys have good strength, elec. cond., solderability, and punchability.

AN 105:83772 HCA
 TI High-conductivity **copper** alloys having heat resistance and high strength
 IN Shimizu, Sajiro; Fukuda, Takatoki; Nishiura, Sakiya; Imamura, Tatsuo; Kato, Masanori; Tanaka, Kanji
 PA Tatsuta Electric Wire and Cable Co., Ltd., Japan; Nippon Mining Co., Ltd.
 SO Jpn. Kokai Tokkyo Koho, 4 pp.
 CODEN: JKXXAF

DT Patent
 LA Japanese

FAN.CNT 1

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	JP 61076636	A2	19860419	JP 1984-198101	19840920
	JP 62056218	B4	19871125		

AB Dil. **Cu** alloys contain Fe 0.02-1, P to give P/Fe wt. ratio of 0.15-0.18, and .gtoreq.1 of In .gtoreq.0.006, Sn .ltoreq.0.006, **Pb** .ltoreq.0.006, and Sb .ltoreq.0.006% for a total of 0.01-0.5%. The

alloys are useful for elec. conductors in electronic equip., and for cables in industrial robots. Thus, molten **Cu** alloy contg. Fe 0.12, P 0.03, In 0.008, and Sn 0.003% was **cast** in a C mold to give ingot of 130 mm diam. The ingot was sectioned, trimmed, hot-extruded at 900.degree., and quenched in water to give a rod of 11 mm diam. The rod was cold-drawn into wire of 0.13 mm diam. The wire annealed 1 h at 450.degree. showed reversed bending 39 times, and had tensile strength

11%

and elec. cond. 89% of IACS.

AN 90:173115 HCA
TI Fine **copper** alloy wire for electric conductor
IN Komata, Kenichi; Inoue, Sadao; Uno, Naoki
PA Furukawa Electric Co., Ltd., Japan
SO Jpn. Kokai Tokkyo Koho, 3 pp.
CODEN: JKXXAF

DT Patent
LA Japanese

FAN.CNT 1

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
	-----	----	-----	-----	-----
PI	JP 53140223	A2	19781207	JP 1977-55049	19770513
	JP 60049706	B4	19851105		

AB **Cast Cu** contg. 0.006-0.1% **Pb** is hot rolled, heated to 800-950.degree., water quenched, and drawn to .1toreq.0.2 mm wire. Thus, a 50 kg ingot of **Cu-0.07%Pb** [**70047-52-8**] was hot rolled at 850.degree. to 8 mm diam., water-quenched, pickled, drawn to 2 mm, heated at 450.degree. in Ar, drawn to 0.08 mm, and annealed 2 h at 450.degree. in Ar. Two drawing breaks occurred in 40 kg of alloy, and the elec. cond. was 98.1% IACS, compared to 16 and 96.5% for **Cu-0.15% Pb**.

OPER ☐ DBP ENTERED ☐ 2/2/2000 MODIFIED ☐ 5/14/2001 ATTORNEYS ☐ PF / ☐ AAA / ☐ PPP / ☐ RAB PRINTED ON: ☐ 5/18/2001
 Darby# ☐ 0G684US0 CNTRY ☐ US ☐ UNITED STATES NEW/CON ☐ NEW RELATED ☐
 PATS# ☐ P0G684US0 TYPE ☐ UTL SERIAL# ☐ 09/499,207 PATENT# ☐ STAT ☐ PENDING
 TITLE ☐ MANUFACTURE OF COPPER MICROALLOYS SL ☐ RAB
 CLIENT ☐ 2136 ☐ Casa L Duran Corretjer ☐ 1 CREF ☐ 5.276/AH SE ☐ yes SLDT ☐ 05/14/01
 AGENT ☐ AREF ☐ CLAIMS ☐ ACCT ☐
 PRIOR ☐ 2/8/1999 MAIL ☐ 2/7/2000 FILE ☐ 2/7/2000 PUBL ☐ ISSUE ☐ EXP ☐ 2/7/2020 1ST ☐ 2/7/2000

ID	O	ACTION	BASE	DUE IN	DUE	EXTNS	FINAL	EXT	RESPONSE	CALL	1	2	P
PR	Y	PRELIM AMENDMENT	2/7/2000										
SE	Y	SMALL ENTITY STMT	2/7/2000										
US	N	U.S. FILING DUE	2/8/1999	12 M	2/8/2000		2/8/2000	0	2/7/2000	1 M	Y	Y	N
SPEC. DECL. (1) SHT INFML DWG, SES, ASSIG.													
DS	N	INF DISCLOSURE STMT	2/7/2000	3 M	5/7/2000	0	5/7/2000	0		1 M	Y	Y	N
CT	N	FILE RCT TO CORRECT	5/5/2000	14 D	5/19/2000		5/19/2000	0	6/20/2000	0 M	N	N	N
CF	Y	CORRECT OF FLG RCPT	6/20/2000										
PD	Y	PRIORITY DOCUMENT	8/11/2000										
PR	Y	PRELIM AMENDMENT	8/17/2000										
VV	N	PETITION TO REVIVE	5/7/2001	0 M	5/7/2001		5/7/2001	0		0 M	Y	Y	N
SC	N	STATUS CHECK	2/7/2000	18 M	8/7/2001	0	8/7/2001	0		1 M	N	N	N
OA	N	OWNER AMEND. PENDING	2/7/2000	60 M	2/7/2005		2/7/2005	0	2/7/2000	0 M	N	N	Y
R/F 10555/0225 BARCELONA, SPAIN													

INVENTORS

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Espiell Alvarez, Ferran;

Fernandez Lopez, Miguel Angel;

Esparducer Broco, Araceli;

Segarra Rubik, Merce;

Chimenos Ribera, Josep Ma

ASSIGNEES

La Farga Lacambra, S.A.

AN 2002:468201 HCAPLUS
 DN 137:9429
 TI Microalloying of **copper** with **lead** for ingot casting
 IN Guixa Arderiu, Jose Oriol; Garcia Zamora, Miquel; Espiel Alvarez, Ferran;
 Fernandez Lopez, Miquel Angel; Esparducer Broco, Araceli; Segarra Rubik,
 Merce; Chimenos Ribera, Josep Maria
 PA La Farga Lacambra, S.A., Spain
 SO Span., 8 pp.
 CODEN: SPXXAD
 DT Patent
 LA Spanish
 FAN.CNT 1

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
	-----	----	-----	-----	-----
PI	ES 2160473	A1	20011101	ES 1999-254	19990208
	ES 2160473	B1	20020616		
PRAI	ES 1999-254		19990208		
AB	Molten Cu for ingot casting is microalloyed with >200 ppm (esp. .ltoreq.500 ppm) Pb in the presence of minor (esp. 10-80 ppm) S, Se, As, Bi, Sn , Zn , Ni , Fe , Ag , and/or Te. The microalloyed cast Cu shows decreased temp. of recrystn., and increased elec. cond.				